

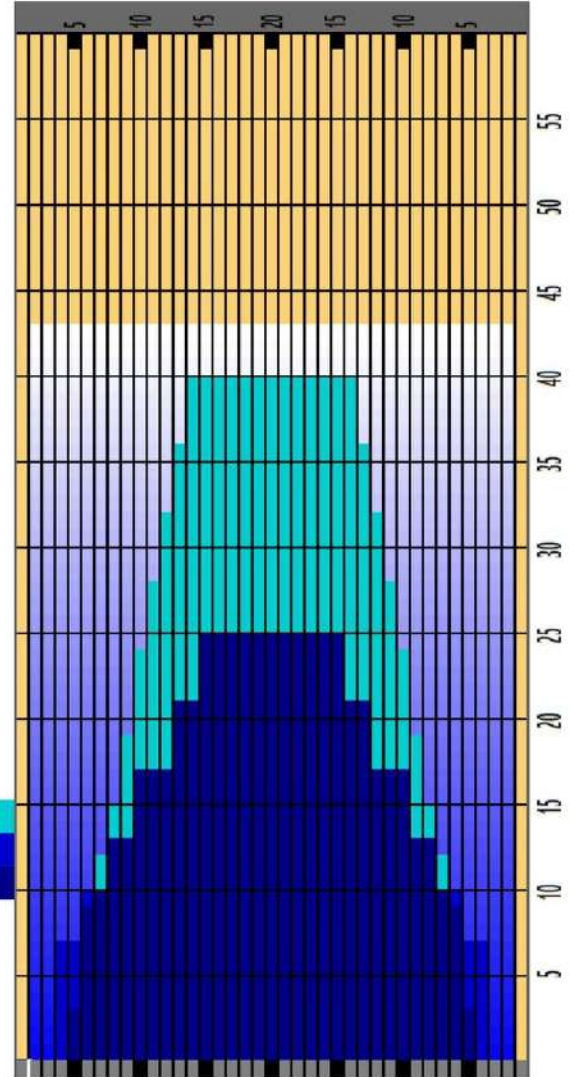
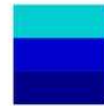


Oil Pattern Distance	43	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	15.75 mL	Reverse Oil Total	8.35 mL	Volume Oil Total	24.1 mL
Tank Configuration	Only A	Tank A Conditioner	ICE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	3L	3R	1	10	35	0.0	0.0	0.0	1750
2	5L	5R	2	14	62	0.0	3.9	3.9	3100
3	6L	6R	2	18	58	3.9	9.0	5.1	2900
4	7L	7R	1	22	27	9.0	12.1	3.1	1350
5	8L	8R	1	26	25	12.1	15.7	3.6	1250
6	9L	9R	1	30	23	15.7	19.9	4.2	1150
7	10L	10R	1	30	21	19.9	24.1	4.2	1050
8	11L	11R	1	30	19	24.1	28.3	4.2	950
9	12L	12R	1	30	17	28.3	32.5	4.2	850
10	13L	13R	1	30	15	32.5	36.7	4.2	750
11	14L	14R	1	30	13	36.7	40.9	4.2	650
12	2L	2R	0	30	0	40.9	43.0	2.1	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	43.0	25.0	-18.0	0
2	15L	15R	1	30	11	25.0	20.8	-4.2	550
3	13L	13R	1	30	15	20.8	16.6	-4.2	750
4	10L	10R	1	26	21	16.6	13.0	-3.6	1050
5	8L	8R	1	22	25	13.0	9.9	-3.1	1250
6	6L	6R	1	18	29	9.9	7.4	-2.5	1450
7	4L	4R	2	14	66	7.4	3.5	-3.9	3300
8	2L	2R	0	10	0	3.5	0.0	-3.5	0

Cleaner Ratio Main Mix                    NA        Forward  
 Cleaner Ratio Back End Mix            NA        Reverse  
 Cleaner Ratio Back End Distance      NA        Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.85	1.47	1.03	1.03	1.47	3.85

