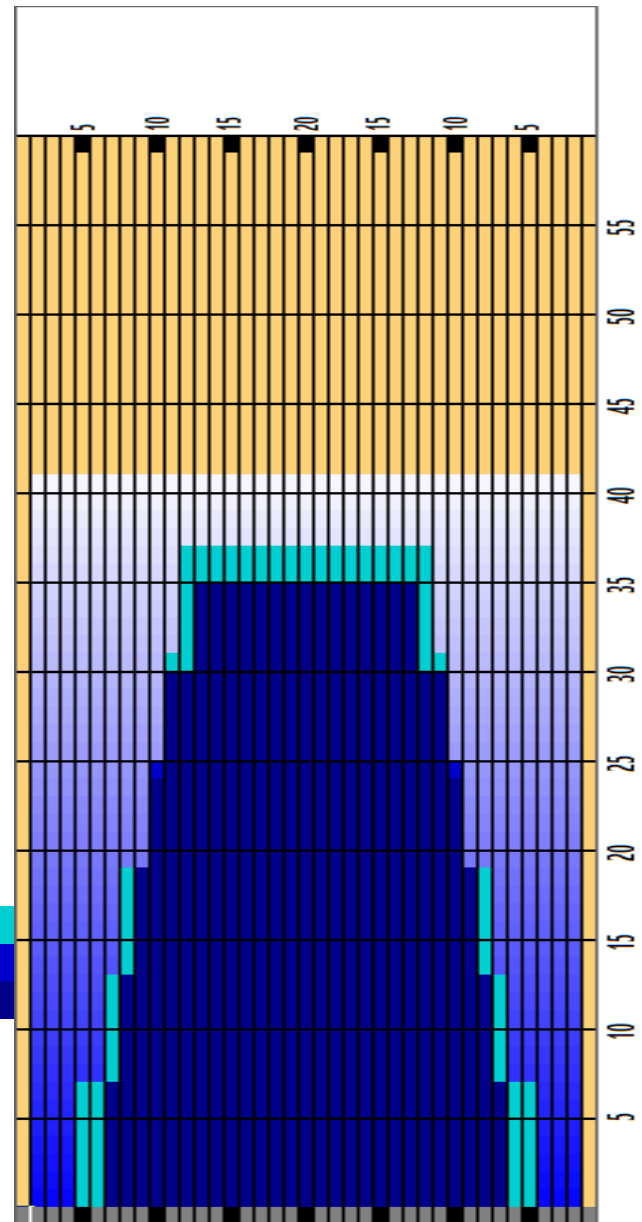


Oil Pattern Distance	41	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	22.4 mL	Reverse Oil Total	18.24 mL	Volume Oil Total	40.64 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	55	14	A	37	0.0	0.0	0.0	2035
2	5L	5R	4	55	14	A	124	0.0	7.9	7.9	6820
3	7L	7R	3	55	14	A	81	7.9	13.8	5.9	4455
4	8L	8R	3	50	14	A	75	13.8	19.7	5.9	3750
5	10L	10R	2	50	18	A	42	19.7	24.8	5.1	2100
6	11L	11R	2	45	22	A	38	24.8	31.0	6.2	1710
7	12L	12R	2	45	22	A	34	31.0	37.2	6.2	1530
8	2L	2R	0	45	26	A	0	37.2	41.0	3.8	0

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	45	30	B	0	41.0	35.0	-6.0	0
2	13L	13R	2	45	18	B	30	35.0	29.9	-5.1	1350
3	11L	11R	2	45	18	B	38	29.9	24.8	-5.1	1710
4	10L	10R	3	50	14	B	63	24.8	18.9	-5.9	3150
5	9L	9R	3	50	14	B	69	18.9	13.0	-5.9	3450
6	8L	8R	3	55	14	B	75	13.0	7.1	-5.9	4125
7	7L	7R	3	55	14	B	81	7.1	1.2	-5.9	4455
8	2L	2R	0	55	10	B	0	1.2	0.0	-1.2	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	6.64	1.31	1	1	1.31	6.64

