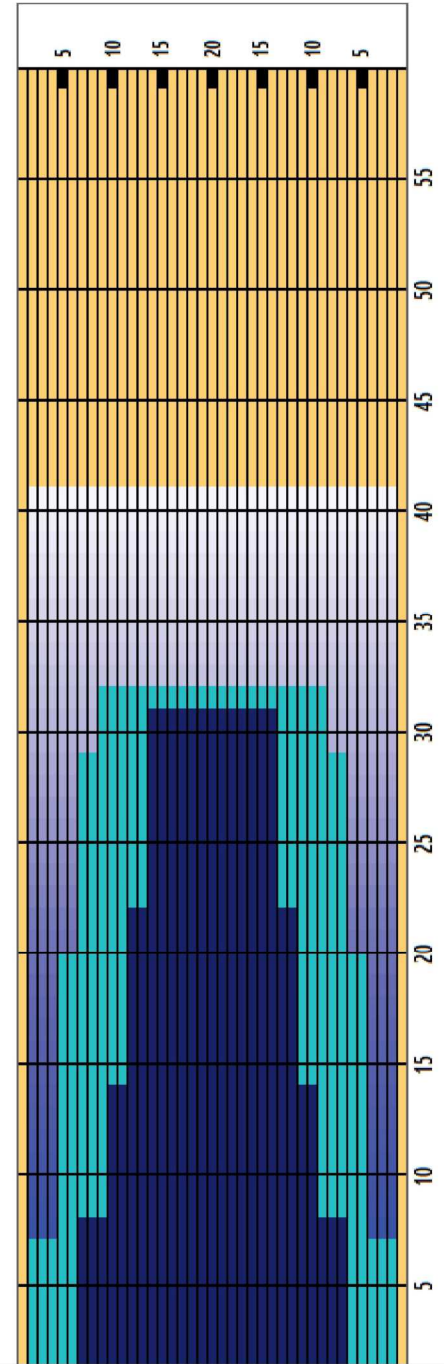


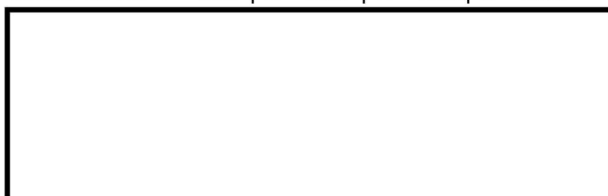
Oil Pattern Distance	41	Reverse Brush Drop	41	Oil Per Board	50 ul
Forward Oil Total	22.2 mL	Reverse Oil Total	9 mL	Volume Oil Total	31.2 mL
Tank Configuration	B-A	Tank A Conditioner	ICE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	10	74	0.0	1.4	1.4	3700
2	2L	2R	3	14	111	1.4	7.3	5.9	5550
3	5L	5R	5	18	155	7.3	20.0	12.7	7750
4	7L	7R	3	22	81	20.0	29.3	9.3	4050
5	9L	9R	1	26	23	29.3	32.9	3.6	1150
6	2L	2R	0	30	0	32.9	41.0	8.1	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	41.0	34.0	-7.0	0
2	2L	2R	0	26	0	34.0	31.0	-3.0	0
3	14L	14R	3	22	39	31.0	21.7	-9.3	1950
4	12L	12R	3	18	51	21.7	14.1	-7.6	2550
5	10L	10R	3	14	63	14.1	8.2	-5.9	3150
6	7L	7R	1	10	27	8.2	6.8	-1.4	1350
7	2L	2R	0	10	0	6.8	0.0	-6.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.73	1.4	1.03	1.03	1.4	2.73

