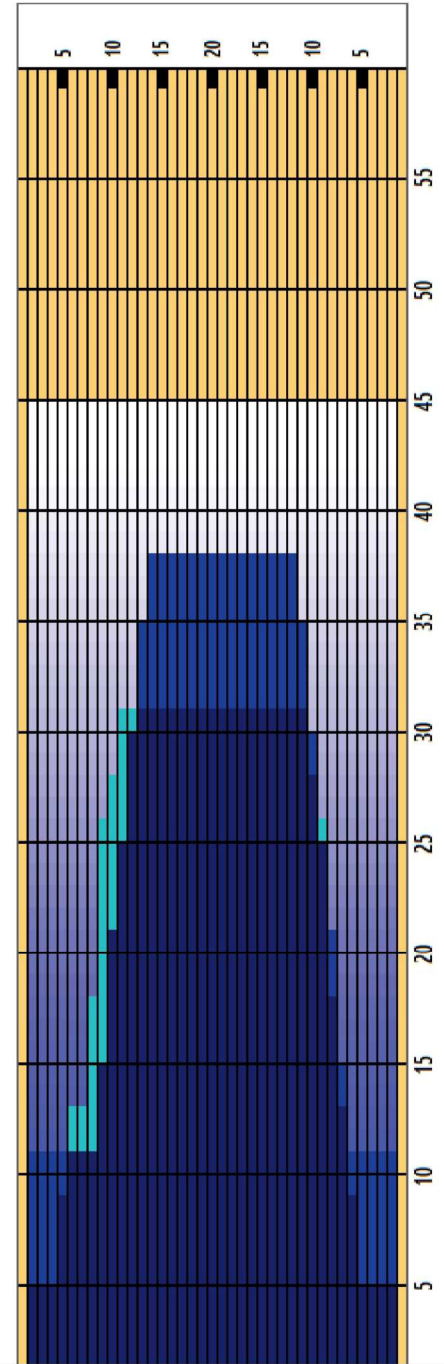


| | | | | | |
|----------------------|----------|--------------------|----------|--------------------|---------|
| Oil Pattern Distance | 45 | Reverse Brush Drop | 38 | Oil Per Board | 50 ul |
| Forward Oil Total | 21.15 mL | Reverse Oil Total | 14.25 mL | Volume Oil Total | 35.4 mL |
| Tank Configuration | A Only | Tank A Conditioner | KEGEL | Tank B Conditioner | KEGEL |

| | START | STOP | LOADS | SPEED | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 4 | 14 | 148 | 0.0 | 5.9 | 5.9 | 7400 |
| 2 | 5L | 6R | 2 | 14 | 60 | 5.9 | 9.8 | 3.9 | 3000 |
| 3 | 6L | 7R | 2 | 14 | 56 | 9.8 | 13.7 | 3.9 | 2800 |
| 4 | 8L | 8R | 2 | 18 | 50 | 13.7 | 18.8 | 5.1 | 2500 |
| 5 | 9L | 9R | 3 | 18 | 69 | 18.8 | 26.4 | 7.6 | 3450 |
| 6 | 10L | 10R | 1 | 18 | 21 | 26.4 | 28.9 | 2.5 | 1050 |
| 7 | 11L | 11R | 1 | 18 | 19 | 28.9 | 31.4 | 2.5 | 950 |
| 8 | 2L | 2R | 0 | 22 | 0 | 31.4 | 45.0 | 13.6 | 0 |

| | START | STOP | LOADS | SPEED | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 0 | 30 | 0 | 45.0 | 38.0 | -7.0 | 0 |
| 2 | 14L | 12R | 1 | 22 | 15 | 38.0 | 34.9 | -3.1 | 750 |
| 3 | 13L | 11R | 2 | 18 | 34 | 34.9 | 29.8 | -5.1 | 1700 |
| 4 | 12L | 10R | 2 | 18 | 38 | 29.8 | 24.7 | -5.1 | 1900 |
| 5 | 11L | 9R | 2 | 14 | 42 | 24.7 | 20.8 | -3.9 | 2100 |
| 6 | 10L | 8R | 3 | 14 | 69 | 20.8 | 14.9 | -5.9 | 3450 |
| 7 | 9L | 7R | 2 | 14 | 50 | 14.9 | 11.0 | -3.9 | 2500 |
| 8 | 2L | 2R | 1 | 10 | 37 | 11.0 | 9.6 | -1.4 | 1850 |
| 9 | 2L | 2R | 0 | 10 | 0 | 9.6 | 0.0 | -9.6 | 0 |



Cleaner Ratio Main Mix NA Forward

Cleaner Ratio Back End Mix NA Reverse

Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description | Outside:Middle | Middle:Middle | Inside:Middle | Middle: Inside | Middle:Middle | Middle:Outside |
| Track Zone Ratio | 4 | 1.47 | 1.01 | 1 | 1.21 | 4.24 |

