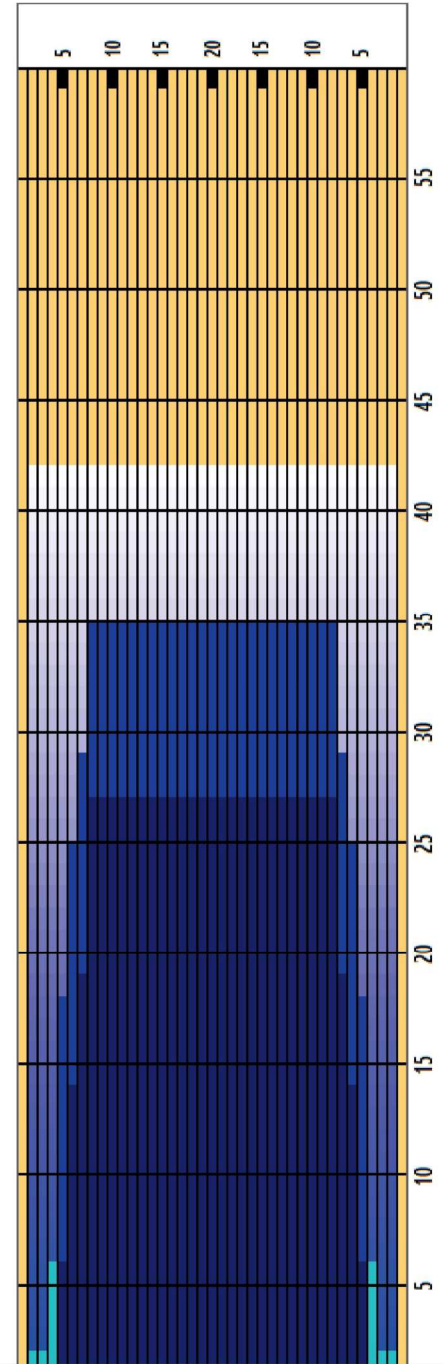


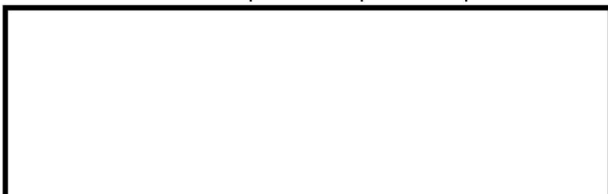
Oil Pattern Distance	42	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	21.1 mL	Reverse Oil Total	13.8 mL	Volume Oil Total	34.9 mL
Tank Configuration	A Only	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	50	10	111	0.0	2.8	2.8	5550
2	4L	4R	2	50	14	66	2.8	6.7	3.9	3300
3	6L	6R	2	50	14	58	6.7	10.6	3.9	2900
4	6L	6R	2	50	14	58	10.6	14.5	3.9	2900
5	7L	7R	2	50	18	54	14.5	19.6	5.1	2700
6	8L	8R	3	50	18	75	19.6	27.2	7.6	3750
7	2L	2R	0	50	18	0	27.2	42.0	14.8	0

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	0	42.0	35.0	-7.0	0
2	8L	8R	3	50	14	75	35.0	29.1	-5.9	3750
3	7L	7R	2	50	14	54	29.1	25.2	-3.9	2700
4	6L	6R	2	50	14	58	25.2	21.3	-3.9	2900
5	6L	6R	2	50	10	58	21.3	18.5	-2.8	2900
6	5L	5R	1	50	10	31	18.5	17.1	-1.4	1550
7	2L	2R	0	50	10	0	17.1	0.0	-17.1	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.61	1	1	1	1	2.61

